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ENGINEERING CHANGE NOTICE

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Page 1 of <u>2</u>	Proj. ECN			*	•••	•••	

2. ECN Category (mark one) Supplemental [] Direct Revision [x] Change ECN []	3. Originator's Name, Organization, MSIN, and Telephone No. J. A. Locklair, Environmental Restoration Safety Support, H4-67, 6-4409				4. Date October 23, 1993
Temporary [] Standby [] Supersedure [] Cancel/Void []	5. Project Title/No./Work Order No. WHC-SD-EN-SAD-005, REV. 1-A, Soil Physical Separations Treatability Safety Assessment for 100 and 300 Areas		6. Bldg./Sys./Fac. No.		7. Impact Level 2 ESQ
	8. Document Number (includes sheet	rs Changed by this ECN	9. Related ECN No(s).		10. Related PO No.
		WHC-SD-EN-SAD-005, REV. 0, REV.1		/A	N/A
11a. Modification Work	11b. Work Package No.	11c. Modification Work Complete		11d. Restored to Original Condition (Temp. or Standby ECN only	
[] Yes (fill out Blk. 11b)	N/A	N/A N/		N/A	
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12. Description of Change			CC3		

Changes explain if the evaporation option is exercised, effluent that has been processed by the water treatment system must meet specific purgewater criteria.

Purgewater criteria are provided in Appendix E.

13a. Justification (mark one)	Criteria Change	[]	Design Improvement	[]	Environmental	[x]
As-Found []	Facilitate Const.	[]	Const. Error/Omission	[]	Design Error/Omission	[]
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13b. Justification Details

14. Distribution (include name, MSIN, and no. of copies)

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SUPPORTING DOCUMENT 1. Total Pages 108 2. Title 3. Number 4. Rev No. Soil Physical Separations Treatability Safety WHC-SD-EN-SAD-005 1-A Assessment for 100 and 300 Areas 6. Author 5. Key Words Radiological and chemical hazards Name: J. A. Locklair Soil physical separations treatability... Safety assessment APPRO PUBLIC RELEASE

7. Abstract

Potential hazards are addressed in this assessment and operational safety limits are provided to assure safe operation of soil physical separation treatment activities at the Hanford Site.

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1	Changes expand the soil washing system to the 100 and 300 Areas. ECN-189909	G. C. Henckel III (signature on file)	W. L. Johnson (signature on file)
1-A RS	Replace table of contents and pages 8 and 7. Additions explain if the evaporation option is exercised, effluent that has been processed by the water treatment system must meet specific purgewater criteria. Appendix E has been added to provide the purgewater collection criteria.	G. C. Henckel III	W. L. Johnson, Racuim bu WLD, 10/20/93
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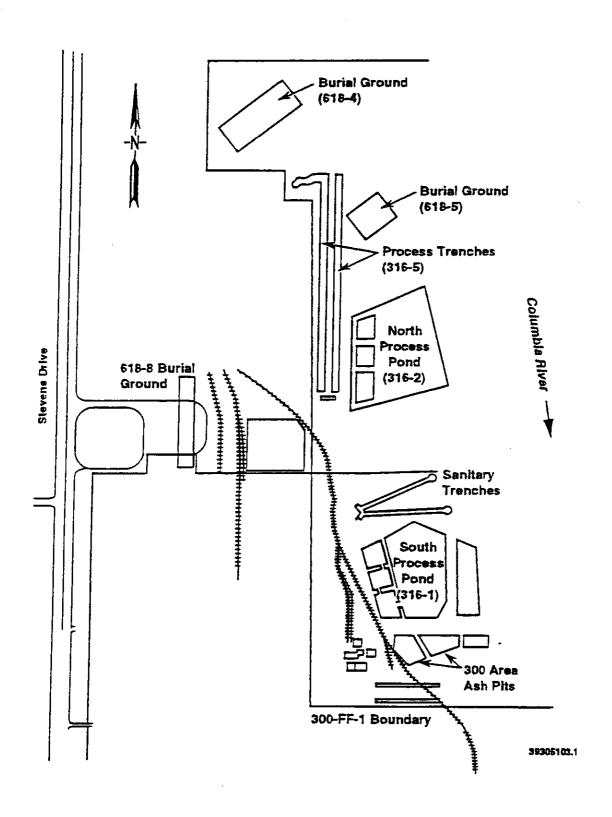
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Figure 3. Layout of the 300-FF-1 Operable Unit.



The clean gravel, rock, and sand will be returned to the excavation site. The hazardous material particulates will be collected and stored onsite for an undetermined length of time in conformance with the requirements specified by regulatory agencies until a disposal plan is developed and implemented.

2.10 PROCESS DESCRIPTION

Soil physical separation processes have been used for many years in the mineral processing industry for removing materials by washing and concentrating a desired particle size or mineral. The soil separation system analyzed in this assessment has the potential to reduce the volume of contaminated material by 80% to 90%. Typical separation equipment consists of a wet grizzly feeder that will separate rocks and other large debris and remove contaminants by washing. A sketch of a typical placer system is shown in Figure 4. A detailed description of the process and equipment is provided in Field and Henckel (1991).

Soil and rock material will be stabilized to reduce fugitive dust emission and removed from the trench and process pond (located about 4.6 m [15 ft] below grade) using front-end loaders or similar equipment. The material will then be transported to the nearby equipment site and loaded onto a conveyer belt system where it will be entered into the soil physical treatment equipment and washed with water and chemical extractants to partition radioactive and hazardous chemical constituents from the sand and gravel. The chemical extractants will be nonhazardous and environmentally acceptable. The gravel and coarse sand will be separated from fine sand, silt, and heavy metals in the soil using classification equipment to segregate fine particles. Following dewatering, the clean gravel, rock, and sand will be returned to the excavation site. Dewatered soil is estimated to retain a moisture content of approximately 20%. This retained moisture content will eliminate any dust generation during transport back to the storage site in the process pond or trench.

Most hazardous material is expected to be particles or attached to particles smaller than 106 μm . Particles of this size are expected to be removed in the water wash stream and will settle out in the containment units. There are three primary options for disposing of contaminated particles. The first option is to containerize material in drums or boxes and immediately transport to a waste repository in the 200 Areas or store onsite temporarily and then ship to a waste repository. The second option is to return the contaminated material to the source locations in the process pond or trench where it will be permanently stabilized or covered with the clean soil material. The third option is to store the contaminated material for an undetermined length of time in the containment units to allow sampling and analysis of the material. A permanent disposal plan for the contaminated solids and effluent water will be developed and implemented following the sampling and analysis.

Effluent water from the separation process will be recycled and stored in containment units for sampling and analysis. The water will be evaporated or disposed of in accordance with applicable WHC and DOE requirements. If the evaporation option is exercised, effluent that has been processed by the water treatment system must meet purgewater criteria for discharge back to soils prior to forced or solar evaporation. Appendix E contains the purgewater collection criteria from WHC-CM-7-5, Environmental Compliance, Table 8.3.

APPENDIX E PURGEWATER COLLECTION CRITERIA

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Table E-1. Purgewater Collection Criteria***. (sheet 1 of 6)

<u>Constiteunt</u>	Detn. <u>Limit</u>	Collection <u>Criteria</u>	<u>Units</u>	Basis ¹
1,1,1,2-tetrachlorethane 1,1,1-trichloromethane 1,1,2,2-tetrachloroethane 1,1,2-trichloromethane 1,1-dichloroethane 1,1-dichloroethylene 1,2,3,4-tetrachlorobenzene 1,2,3-trichlorobenzene 1,2,3-trichloropropane 1,2,4,5-tetrachlorobenzene 1,2,4-trichlorobenzene 1,2,4-trichlorobenzene 1,2-dibromo-3-chloropropane 1,2-dichlorobenzene 1,2-dichloroethane 1,2-dichloropropane 1,3,5-trichlorobenzene 1,3-dichloropropane 1,3-dichloropropane 1,4-dichloro-2-butane 1,4-naphthoquinone 1-napthylamine 2,3,4,6-tetrachorophenol 2,4,5-T 2,4,5-TP silvex 2,4,5-trichlorophenol	limit 10.0 5.0 5.0 5.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 2.0 2	Criteria 50.0 2000.0 24000.0 2000.0 10.0 70.0 500.0 500.0 500.0 50.0 50.0 50.	PPB PPB PPB PPB PPB PPB PPB PPB PPB PPB	PQL MCL CFWTL PQL CFWTL PQL PQL PQL PQL CFWTL PQL PQL CFWTL PQL PQL PQL PQL PQL PQL PQL
2,4,5-trichlorophenol 2,4-0	10.0	9700.0	PPB	CFWTL
	2.0	1000.0	PPB	MCL
2,4-dichlorophenol 2,4-dimethylphenol 2,4-dinitrophenol 2,4-dinitrotoluene	10.0	3650.0	PPB	CFWTL
	10.0	50.0	PPB	PQL
	10.0	500.0	PPB	PQL
	10.0	2300.0	PPB	CFWTL
2,6-dichlorophenol 2,6-dinitrotoluene 2-Hexanone	10.0	100.0	PPB	PQL
	10.0	2300.0	PPB	CFWTL
	50.0	500.0	PPB	PQL
2-Methylnaphthalene	10.0	100.0	PPB	PQL
2-acatylaminofluorene	10.0	100.0	PPB	PQL
2-chloronaphthalene	10.0	100.0	PPB	PQL
2-chlorophenol 2-naphthylamine 2-picoline 3,3'-dichlorobenzidine	10.0	20000.0	PPB	CFWTL
	10.0	100.0	PPB	PQL
	10.0	50.0	PPB	PQL
	10.0	200.0	PPB	PQL
3,3'-dimethylbenzidine	10.0	100.0	PPB	PQL

^{****}Derived from WHC-CM-7-5.

Table E-1. Purgewater Collection Criteria. (sheet 2 of 6)

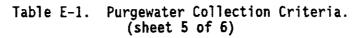
Constiteunt	Detn. <u>Limit</u>	Collection Criteria	<u>Units</u>	<u>Basis</u> 1
3-methylcholanthrene	10.0	100.0	PPB	PQL
4,6-dinitro-o-cresol and salts 4-Nitroquinoline 1-oxide	10.0 10.0	500.0 100.0	PPB PPB	PQL PQL
4-aminobyphenyl	10.0	100.0	PPB	PQL
4-bromophenyl phenyl ether	10.0	100.0	PPB	PQL
5-nitro-o-toluidine	10.0	100.0	PPB	PQL
7,12-dimethylbenz[a]anthracane	10.0	100.0	PPB	PQL
Acenaphthalene	10.0	100.0	PPB	PQL
Acenapthene	10.0	5200.0	PPB	CFWTL
Acetone	10.0	1000.0	· PPB	PQL
Acetonitrila	10.0	1000.0	PPB	PQL
Acetophenone	10.0	100.0	PPB	PQL
Acrolein	10.0	210.0	PPB	CFWTL
Acrylonitrile	10.0	25000.0	PPB	CFWTL
Aldrin Allyl Chloride	.1 100.0	.5 100.0	PPB PPB	PQL
Alpha, alpha-dimethylphenethyla	10.0	100.0	PPB	PQL ⁴ PQL
Alpha-BHC	.1	.5	PPB	PQL
Aniline	10.0	100.0	PPB	PQL
Anthracane	10.0	100.0	PPB	PQL
Antimony, filtered	100.0	16000.0	PPB	CFWTL
Antimony-125	48.0	3000.0	pCi/L	MCL
Aramite	10.0	100.0	PPB	CFWTL,
Arochlor 1016	1.0	1.0	PPB	CFWTL;
Arochlor 1221	1.0	1.0	PPB	CFWTL"
Arochlor 1232	1.0	1.0	PPB	CFWTL4
Arochlor 1242	1.0	1.0	PPB	CFWTL ⁴
Arochlor 1248	1.0	1.0	PPB	CFWTL4
Arochlor 1254	1.0	1.0	PPB	CFWTL ⁴
Arochlor 1260	1.0	1.0	PPB	CFWTL ⁴
Arsenic, filtered Barium, filtered	5.0 6.0	480.0 10000.0	PPB PPB	CFWTL MCL
Benz[a]anthracane	10.0	100.0	PPB	PQL
Benzene	5.0	50.0	PPB	MCL
Benzo(ghi)perylene	10.0	100.0	PPB	PQL
Benzo(k)fluoranthene	10.0	100.0	PPB	PQL
Benzo(a)pyrene	10.0	190.0	PPB	PQL
Benzo(b)fluoranthene	10.0	100.0	PPB	PQL
Benzyl Alcohol	10.0	200.0	PPB	PQL
Beryllium, filtered	5.0	53.0	PPB	CFWTL
Beta-BHC	.1	.5	PPB	PQL
Bis(1-chloro-1-methyl) ether	10.0	100.0	PPB	PQL
Bis(2-chloroethoxy) methane	10.0	100.0	PPB	PQL
Bis(2-chloroethyl) ether	10.0	100.0	PPB	PQL

Table E-1. Purgewater Collection Criteria. (sheet 3 of 6)

Constituent	Detn. <u>Limit</u>	Collection Criteria	<u>Units</u>	Basis ¹
Bis(chloromethly) ether Bromodichloromethane Bromoform Cadmium, filtered CFWTLCarbon disulfide Carbon-14 Cesium-137 Chlordane Chloride Chlorobenzene Chlorobenzene Chlorobenzilate Chloroform Chromium(VI) Chromium, filtered Chrysene Cobalt-60 Copper, filtered Cresols Cyanide DOD DOE DOT Delta-BHC Di-n-propylnitrosamine Dibenz[a,h]anthracene Dibenzofuran Dibromochloromethane Dichlorodifluoromethane Dichlorodifluoromethane Dieldrin Dillate Dimethoate Dinitrobenzene Dinoseb Dioxane Dioxin Diphenylamine Disulfoton Endosulfan I Endrin Ethyl benzene	5.0 5.0 5.0 2.0 10.0 5.0 20.0 10.0 5.0 10.0 5.0 10.0 1	1.0 2500000.0 20.0 20.0 300.0 50.0 1000.0 110.0 110.0 100.0 120.0 100.0 52.0 1.0 0.5 .1 1.0 100.0 100.0	PPBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBB	PQL LLL 4 PQL PQL LLS PQL LS PQL L
Ethyl methacrylate	10.0	50.0	PPB	PQL

Table E-1. Purgewater Collection Criteria. (sheet 4 of 6)

Constituent	Detn. <u>Limit</u>	Collection Criteria	<u>Units</u>	Basis ¹
Ethyl methanesulfonate Fluoranthene Fluorene Fluoride Gross alpha Gross beta MCLHeptachlor Heptchlor epoxide Hexachlorobenzene Hexachlorobutadiene Hexachlorocyclopentadiene Hexachloroethane	10.0 10.0 10.0 500.0 4.0 8.0 .1 .1 10.0 10.0	100.0 100.0 100.0 20000.0 150.0 500.0 .1 10.0 10.0 93.0 52.0 5400.0	PPB PPB PCi/L PCi/L PPB PPB PPB PPB PPB	PQL PQL MCL MCL CFWTL ⁴ PQL PQL CFWTL CFWTL CFWTL
Hexachlorophene Hexachloropropene Hydrogen sulfide Indeno(1,2,,3-cd)pyrene Iodine-129 Iodine-131 Iodomethane Iron, filtered Isobutyl Alcohol Isodrin	10.0 10.0 10.0 10.0 1.0 20.0 10.0 30.0 10000.0	100.0 100.0 20.0 100.0 10.0 30.0 50.0 3000.0 10000.0	PPB PPB PPB PCi/L PCi/L PPB PPB PPB PPB	PQL PQL CFWTL PQL MCL PQL MCL PQL PQL PQL PQL
Isophorone Isosafrole Kapone Lead, filtered Lindane, gamma-BHC Manganese, filtered Mercury, filtered Methacrylonitrile Methapyrilene	10.0 10.0 1.0 5.0 .1 5.0 .1 10.0	100.0 100.0 100.0 32.0 .8 500.0 .1	PPB PPB PPB PPB PPB PPB PPB PPB	PQL PQL PQL CFWTL CFWTL MCL CFWTL PQL POL
Methoxychlor Methyl bromide Methyl chloride Methyl ethyl ketone Methyl isobutyl ketone Methyl methacrylate Methyl methanesulfonate Methyl parathion N-Nitrosodiphenylamine N-nitrosodiethylamine N-nitrosodimethylamine N-nitrosodimethylamine N-nitrosomethylethylamine	3.0 10.0 10.0 10.0 10.0 10.0 2.0 10.0 10.	3.0 100.0 10.0 100.0 50.0 20.0 100.0 100.0 100.0 100.0	PPB PPB PPB PPB PPB PPB PPB PPB PPB PPB	CFWTL ⁴ PQL



Constituent	Detn. <u>Limit</u>	Collection <u>Criteria</u>	<u>Units</u>	Basis ¹
Constituent N-nitrosomorpholine N-nitrosopiperidine Naphthalene Nickel, filtered Nickel-63 Nitrate Nitrobenzine Nitrosopyrrolidine O,O,O-triethyl phosphorothioate O-toluidine hydrochloride P-chloro-m-cresol P-chloroaniline P-dimethylaminoazobenzene P-nitroaniline Parathion Pcdd's Pcdf's Pentachlorobenzene Pentachlorobenzene Pentachlorophenol Phenacatin Phenanthrene Phenol Phenol Phenylenediamine Phorate Phthalic acid esters Plutonium-238 Plutonium-239,40 Pronamide Propionitrile Pyrene		Criteria 100.0 100.0 6200.0 1600.0 500.0 450000.0 100.0 100.0 100.0	Units PPB PPB PPB PPB PPB PPB PPB PPB PPB PP	Basis POLTLL SISTER POLICE STATE STA
Pyrene Pyridine Radium Ruthenium-103	10.0 500.0 1.0 20.0	100.0 500.0 50.0 2000.0	PPB PPB pCi/L PPB	PQL PQL MCL MCL
Ruthenium-106 Safrol Selenium Silver, filtered Strontium-89 Strontium-90 Styrene Sulfate	172.5 10.0 5.0 10.0 5.0 5.0 5.0 500.0	300.0 100.0 100.0 10.0 200.0 80.0 10.0 2500000.0	pCi/L PPB PPB PPB pCi/L pCi/L PPB PPB	MCL PQL MCL CFWTL ⁴ MCL MCL PQL MCL
Sym-trinitrobenzene	10.0	100.0	PPB	PQL

Table E-1. Purgewater Collection Criteria. (sheet 6 of 6)

Constituent	Detn. <u>Limit</u>	Collection <u>Criteria</u>	<u>Units</u>	Basis ¹
Technetium-99 Tetrachloroethylene Tetraethylpyrophosphate Thallium Tin, filtered Toluene Toxaphene Trans-1,2-dichloroethylene Trichloroethylene Trichloromonofluoromethane PQLUranium Uranium, chemical Vanadium, filtered Vinyl Acetate Vinyl Achloride Xylene-m Xylene-a,o Zinc, filtered m-Nitroaniline o-Nitroaniline	15.0 5.0 2.0 5.0 30.0 5.0 1.0 5.0 5.0 10.0 5.0 10.0 5.0 10.0 5.0	9000.0 8400.0 100.0 400.0 80000.0 20.0 1.0 10.0 50.0 400.0 590.0 400.0 50.0 20.0 50.0 50.0	PCi/L PPB PPB PPB PPB PPB PPB PPB PPB PPB PP	MCL CFWTL PQL CFWTL PQL PQL DCG PQL PQL PQL PQL PQL PQL PQL PQL PQL
p-Dichlorobenzene p-Nitrophenol	10.0 10.0	500.0 1500.0	PPB PPB	PQL CFWTL

¹The bases for collection of criteria are as follows:

MCL	-	10% the Maximum Contaminant Level as defined in
		40 CFR 141, 40 CFR 143, and EPA 570/9-76-003
PQL	-	10% the Practical Quantitation Limit as listed in
		Appendix IX of 40 CFR 264
CFWTL	-	10% the Chronic Freshwater Toxicity Level as defined
		in EPA 440/5-86-001
DCG	-	10% one-twenty-fifth of the Derived Concentration
		Guide as listed in DOE Order 5400.5

²Parts per billion.

³Based on 10% MCL for 1,1,1-trichloromethane.

⁴Criteria are below current detection limit so detection limit is used as criterion.

⁵All chromium is assumed to be hexavalent.

REFERENCES

- DOE, 1990, Radiation Protection of the Public and the Environment, DOE Order 5400.5, U. S. Department of Energy, Washington D. C.
- EPA, 1976, National Interim Primary Drinking Water Standards, EPA-570/9-76-003, U. S. Environmental Protection Agency, Washington D. C.
- EPA, 1986, Quality Criteria for Water, EPA 440/5-86/001, U. S. Environmental Protection Agency, Office of Water Regulations and Standards, Washington D. C.
- 40 CFR 141, 1993, "National Primary Drinking Water Regulations," Code of Federal Regulations, as amended.
- 40 CFR 143, 1993, "National Secondary Drinking Water Regulations," Code of Federal Regulations, as amended.
- 40 CFR 264, 1993, "Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities," *Code of Federal Regulations*, as amended.

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